



### TECHNICAL INFORMATION

**VÖLKEK-Threading-Bits** have been designed for thread cutting using battery-powered screwdriver drills and electric hand drills with right-hand and left-hand rotation. But they are also suitable for thread cutting by hand or in a stationary drilling machine. Your battery-powered screwdriver drill should have a minimum power of 7.5 Volts. Take care that the tool and the axis of the hole are exactly aligned and use a suitable cutting oil.

The following technical data apply for thread cutting using battery-powered screwdriver drills and electric hand drills:

Dimensions	M 3	M 4	M 5	M 6	M 8	M 10
Core hole diameter	2,5 mm	3,3 mm	4,2 mm	5,0 mm	6,8 mm	8,5 mm
RPM	Lowest setting (0 - 450 RPM)					
Torque	Maximum setting					

